

# SEMI-STOCK ROLL PROGRAM

## ORDERING/FINISHING/SHIPPING

Please include the following when ordering: your purchase order, a description of the product(s) you are ordering and item number, slit widths and length of materials and your requested ship date. **To place an order email [cknittel@polykote.com](mailto:cknittel@polykote.com) or fax your order to 610.258.3670.**

### FINISHING GUIDELINES

#### CORES

Standard 3"  
6" available

#### ROLL LENGTH

Semi- stock material ±10%  
Custom Rolls ±10%  
Maximum: 40" OD

#### SPLICES

Per PO.

#### SLIT ROLL TOLERANCE

+/- 1/32"

#### ROLL WIND

Standard: face out  
Face-in is available.

#### SHEETS

Standard: 100 per stack/pack

### ORDERING REQUIREMENTS

Width  
Length (max OD)  
Item #  
PO#  
Ship to/Bill to  
Date Requested

### PACKAGING/SHIPPING GUIDELINES

#### STANDARD METHODS:

UPS when possible.  
Poker or poker and cradle  
48" x 40" pallet is standard

#### ROLL IDENTIFICATION:

In core, outside of roll

#### SEPARATE SIZES BY WIDTH

One width size per stack; will segregate sizes within the stack if less than sufficient quantity to complete stack - largest width rolls on bottom, smallest width rolls on top.

#### CARRIER

FOB Easton, PA. Customer designated carrier.

#### STORAGE

Recommended 60°F - 80°F, RH 40%-60%  
Ideal temperature 72°F, RH 50%.  
Dry, consistent conditions.

Layflat storage/usage

Material should acclimate for three days before converting. Keep off concrete floors and rotate stock (FIFO). Utilize within 6 months.



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*If it was easy, anyone could do it!*